

Policies to Bolster Critical Mineral and Material Manufacturing in the United States

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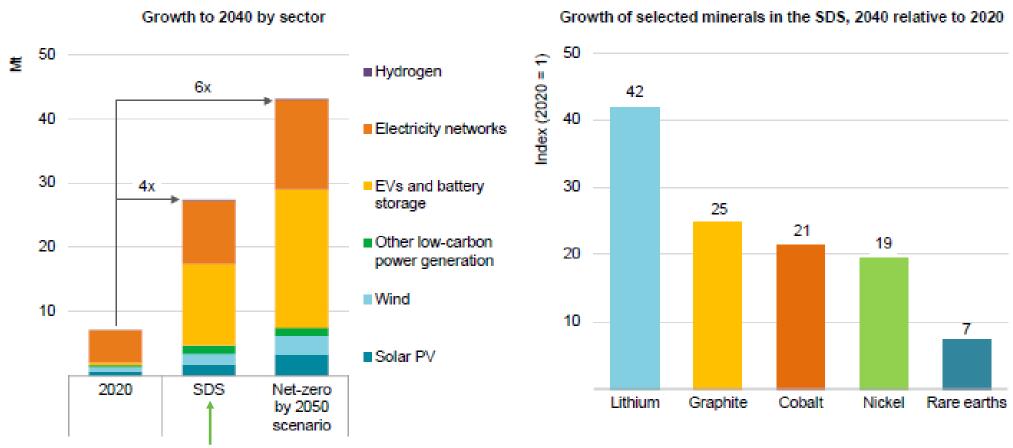
Advanced Manufacturing Office manufacturing.energy.gov



Critical Materials Demand Driven by Decarbonization Goals

- Reduce net greenhouse gas (GHG) emissions 50-52% below 2005 levels by 2035
- Achieve net zero emissions economy-wide by 2050

Mineral demand for clean energy technologies by scenario

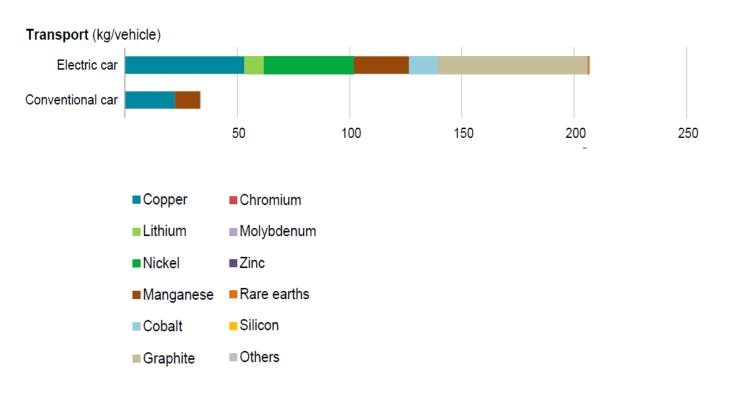


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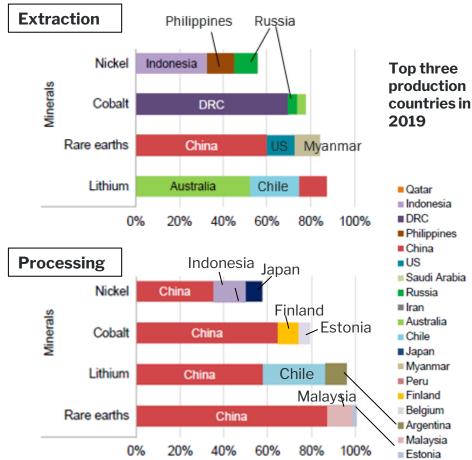
U.S. DEPARTM

A Mineral Intensive Energy Economy

- The transition to a net-zero energy economy may increase mineral demand by up to four times
- A typical electric car requires 6X more mineral inputs than a conventional car
- Mineral extraction and material processing are increasing geographically concentrated



Source: https://www.iea.org/reports/the-role-of-critical-minerals-in-clean-energy-transitions/



Complementary Action to Strengthen U.S. Manufacturing of Critical Materials









February 2021

Executive Order to help create more resilient and secure supply chains for critical and essential goods

Paired with energy and emission targets set in April

November 2021

BIL establishes a mechanism to mature critical material manufacturing technologies and verify the economics at a scale that allows for de-risking and deployment

Strategic pillars and material specific approaches

July 2022

IRA incentivizes domestic manufacturing of clean energy technologies through tax credits

 Driving demand for American made components/materials

February 2021: Executive order 14017 to review critical supply chains

April 2021: Energy and emission targets signal shift toward clean energy technology deployment

- 100% clean electricity by 2035
 - Supported by 30 GW offshore wind by 2030
- Zero-emission transportation
 - Including 50% EV adoption by 2030



Supply chain reports contextualize challenges and path forward

June 2021: 100-day critical supply chain review published, one on critical materials, another on large capacity batteries



February 2022: DOE publishes 1-year supply chain reports

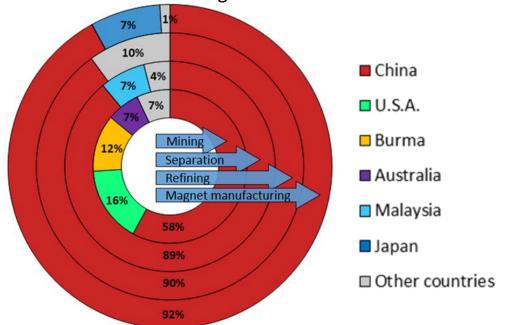
- America's Strategy to Secure the Supply Chain for a Robust Clean Energy Transition
- 13 sectoral deep dives



Addressing Critical Material Supply Chain Vulnerabilities

- Supply chain reports contextualize challenges and path forward
 - Gap in midstream processing
 - Up-to-mid stream capabilities are concentrated in 1-3 countries
 - Lack of midstream capabilities are a gap that limit growth of upstream supply and downstream value-add manufacturing

Example: Geographic concentration of supply chain stages for sintered NdFeB magnets



Mining, Extraction & Concentration

Midstream
Refining & Component
Manufacturing

Downstream
Manufacturing

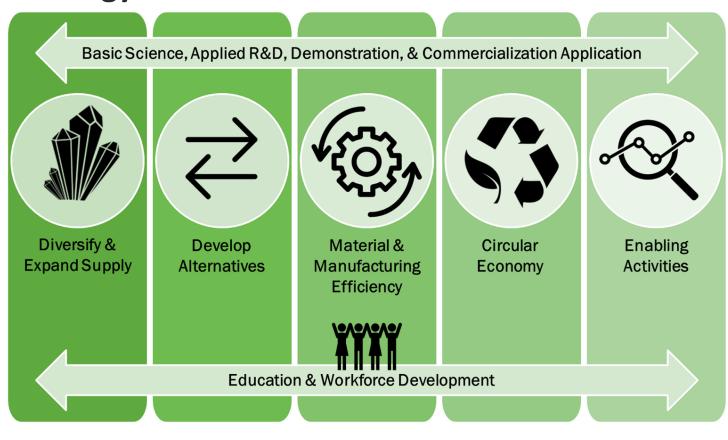
Manufacturing

Source: https://www.energy.gov/policy/securing-americas-clean-energy-supply-

DOE Critical Minerals and Materials (CMM) Vision & Strategy

Vision: Resilient, diverse, sustainable, and secure domestic critical mineral and materials supply chains that support the clean energy transition and decarbonization of the energy, manufacturing, and transportation economies while promoting safe, sustainable, economic, and environmentally just solutions to meet current and future needs.

Strategy:



Requires a Material-by-Material Approach as part of an All-of-Government Strategy

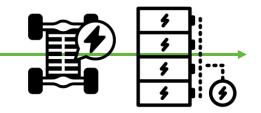
Material by Material Approach

 Neodymium and Dysprosium for magnets



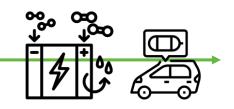
Magnets enable efficient electric machines including wind generators, electric and fuel cell vehicle motors, industrial motors

 Lithium, Cobalt, and Nickel for energy storage



Batteries are needed for electric vehicles and grid storage to enable high penetration of zero-emission transportation and intermittent clean power generation

 Iridium for electrolyzers; Platinum for fuel cells



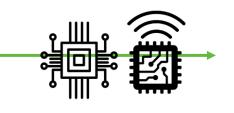
Ir for electrolyzers are needed for green hydrogen production and Pt for fuel cells used in transportation and stationary energy storage

 Gallium for wide bandgap semiconductors



Wide bandgap power electronics enable high voltage power generation (like wind) to connect to the grid

 Germanium for microchips (semiconductors)



Microchips for sensors, data, and control play an important role in SMART manufacturing, which will be needed to increase efficiency and minimize waste (inclusion GHGs)

Priorities for Critical Materials RD&D

Material Priorities

Crosscut Basic Science

Applied R&D

Small Scale Pilots

Large Scale Demos

Deployment

REE Magnets

Example 2 Battery **CMMs**

Semiconductor CMMs

PGMs

Improved co-production
Next-generation mining, substitution, circular
economy, manufacturing
Demo. across supply chain, including alternatives

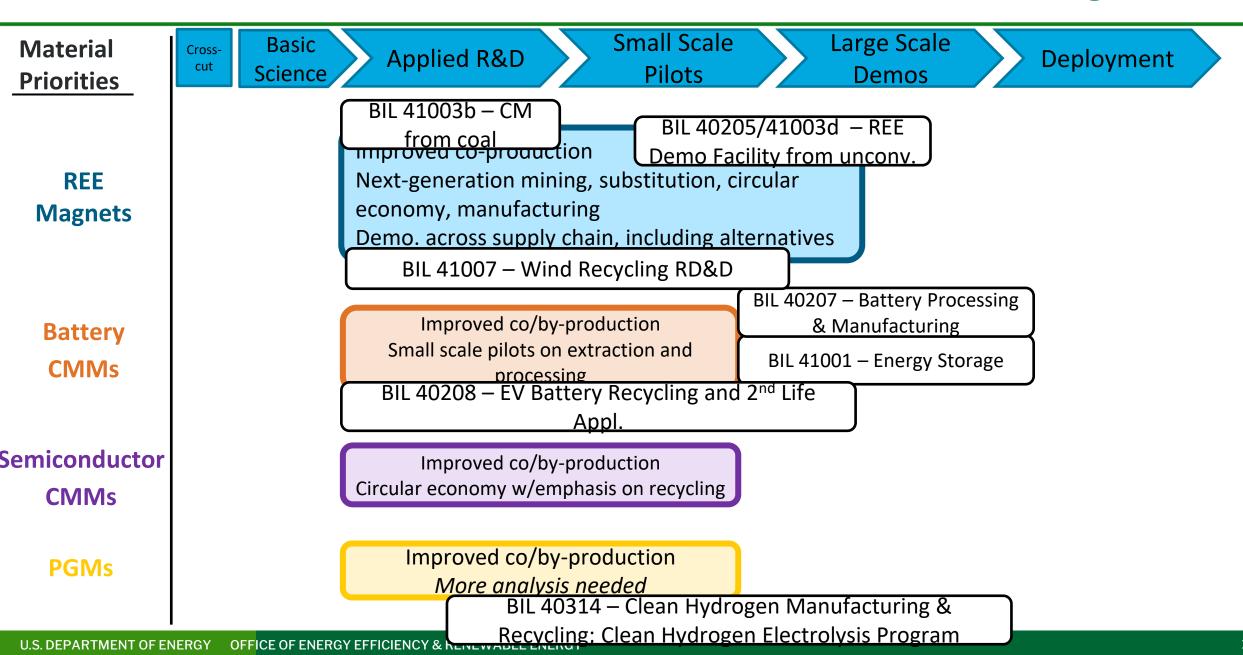
Improved co/by-production
Small scale pilots on extraction and
processing

Improved co/by-production
Circular economy w/emphasis on recycling

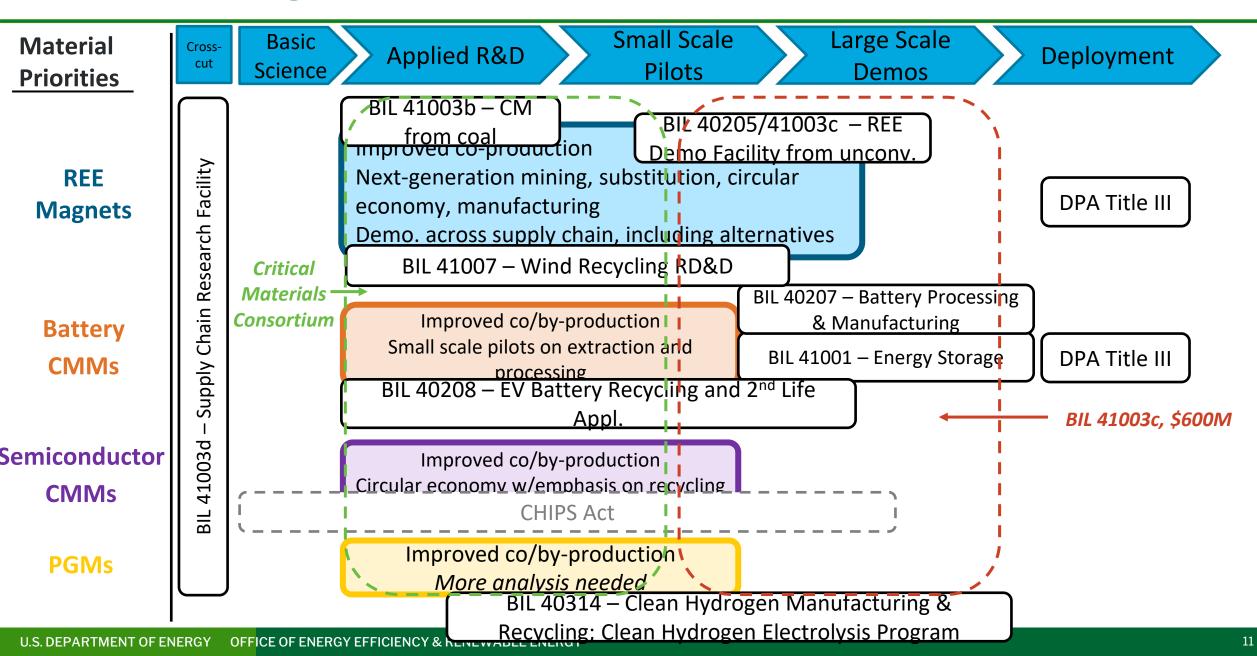
Improved co/by-production

More analysis needed

November 2021: BIL Aims Mature & De-risk Manufacturing Tech.

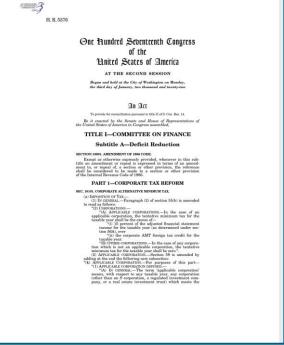


Crosscutting Critical Materials RD&D



July 2022: IRA Incentivizes Domestic Manufacturing of Clean Energy Tech.

- Leverage the purchasing power of our energy and transportation sectors to incentivize domestic manufacturing of clean energy technologies through tax credits
- Drives demand for American made components/m
- Creates jobs



\$30B

Production tax credits to accelerate U.S. manufacturing of solar panels, wind turbines, batteries, and critical minerals processing

\$0.5B

In the Defense
Production Act for
heat pumps and
critical minerals
processing

\$10B

Investment tax
credit to build clean
technology
manufacturing
facilities, like
facilities that make
electric vehicles,

\$2B

In grants to retool
existing auto
manufacturing
facilities to
manufacture clean
vehicles

July 2022: IRA Incentivizes Domestic Manufacturing of Clean Energy Tech.

IRA 45X - Advanced Manufacturing Credit

Eligible components under section 45X include photovoltaic cells and wafers, solar grade polysilicon, polymeric backsheets, solar modules, wind energy components, torque tubes, structural fasteners, electrode active materials, battery cells, battery modules, and certain critical minerals. Subject to certain additional calculations, the amount of the total credit is the sum of the amounts corresponding to each eligible component.

IRA 48C - Advanced Energy Project Credit

The are expansions to the list of manufactured products that will qualify for the advanced energy project credit to include facilities that also recycle qualifying property in addition to facilities that manufacture certain renewable energy components Second, qualifying property and components will include products designed to be used to produce energy from water, along with those designed to be used to produce energy from the sun, wind, geothermal deposits, and other renewable resources.

Critical Material Sources



Mining and separation from virgin feedstocks

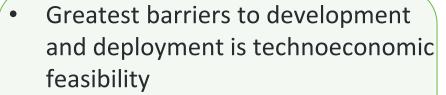
Byproducts and coproducts

Geothermal Brine

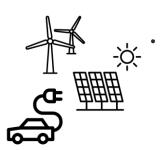


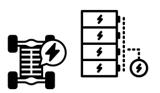
Coal ash, tailings, and acid waste from decommissioned coal mines

Decommissioned oil and gas wells and clays



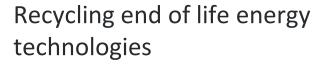
Technoeconomics closely tied to critical material concentration in a feedstock











- Wind turbines
- Solar cells
- Vehicle and mobility motors
- Recycling of end of life batteries
 - **FV** Batteries
 - Mobile devices
- Recycling of electronics
 - Hard disk drives
 - Microelectronics

Collection, separation, traceability, and transparent standards and operation can help create more concentrated waste streams for more efficient CM production



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Thank You